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U/R

D169-841-015
Job Sheet 186752



Part No: D169-841-015

Job Qty: 4 ea

Part Name: AW169 Lower Cutter

CONCESSION REQUIRED



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 16-692 DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 15.07.03 AS
PER CHG002 ecn15-595 DD VERF:JLM

Ship Via:

7266

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 07 2019
110	Packaging	4 pcs	1/4/19	1/4/19	0.00	0.00	Packaging1-2		JAN 02 2019
120	QC	4 pcs	1/4/19	1/4/19	0.00	0.00	QC4		
130	Packaging	4 pcs	1/4/19	1/4/19	0.00	0.00	Packaging1-2		
135	DC	4 pcs	1/4/19	1/4/19	0.00	0.00	DC		
140	QC21-FG	4 Ea	1/4/19	1/4/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D169-841-015

Descriptions: 135 - "Photocopy bluefiles per D169-841 Cable Cutter System and create labels per 6F9540V00231 CHG002"

Job BOM

Part / Item	Component Name	Quantity	Operation
D4842-041	Lower Cutter Assembly	4 Ea (1 ea)	90-Start up Operation
MS21042L08	Nut	20 Ea (5 ea)	90-Start up Operation
MS27039-08-24	Screw (MS27039-0824)	20 Ea (5 ea)	90-Start up Operation
NAS1149FN832P	Washer	40 Ea (10 ea)	90-Start up Operation

EFFECTIVE 18/11/22

RELEASED

Container

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4842-041	4	7	0
	MS21042L08	20	1,081	0
	MS27039-08-24	20	179	0
	NAS1149FN832P	40	1,507	0



Container No: S141113



Part: D169--841--015

Job No: 186752

Serial No/Batch: S141113

Revision:

Inspector:

Exp Date:

Instructions: URF 16-692

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18 8:57 AM Dart.lajeunesse.marie

6F9540V00231

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					